



## Products specifications Kraft

Feature	Unit								Rank
CALIPER	1x10-3in	12	14	16	18	20	22	24	+/- 1
BASIS WEIGHT	Lbf/msf	48	56	65	72	79	86	93	+/- 5%
STIFFNESS DM	° Taber	57	85	130	183	244	306	388	+/- 15%
STIFFNESS CM	° Taber	29	41	61	82	112	143	184	+/- 15%

Feature	Unit	Standard	Rank
MOISTURE	%	6	5 - 7
PLY BOND	lbs/in <sup>2</sup>	85	min
BRIGHTNESS	GE	78	target
SMOOTHNESS	SU	150	max
IGT (CLAY-PICK)	m/seg.	2	min
IGT (BLISTER)	m/seg.	2	min

### Observations

1. Quality control clearance is based upon average of readings.
2. Guaranteed for six months after received.
3. Material should be kept wrapped under plastic packaging to avoid moisture.
4. Accepted variation for sheets may reach + / - 1.0 mm vs standard.
5. Accepted variation for roll width may reach + / - 2.0 mm vs standard.
6. Rolls are provided on 12" cores.
7. Sheeted material is provided on a wooden pallet, protected by plastic wrapping.

## Products specifications white

Feature	Unit								Rank
CALIPER	1x10-3in	12	14	16	18	20	22	24	+ / -1
BASIS WEIGHT	Lbf/msf	48	56	65	72	79	86	93	+ / -5%
STIFFNESS DM	° Taber	57	85	130	183	244	306	388	+ / -15%
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## Slitting and Winding Specifications

- Roll specified width +/- 1/16"
- Roll specified diameter +/- 1/2"
- Splices - Maximum 1 per roll in less than 10% of production, it should be at least 1" away from the inside or outside diameter
- Cores - Will not offset 1/4" from any side of the roll
- Rolls must not have slitter dust on the sides